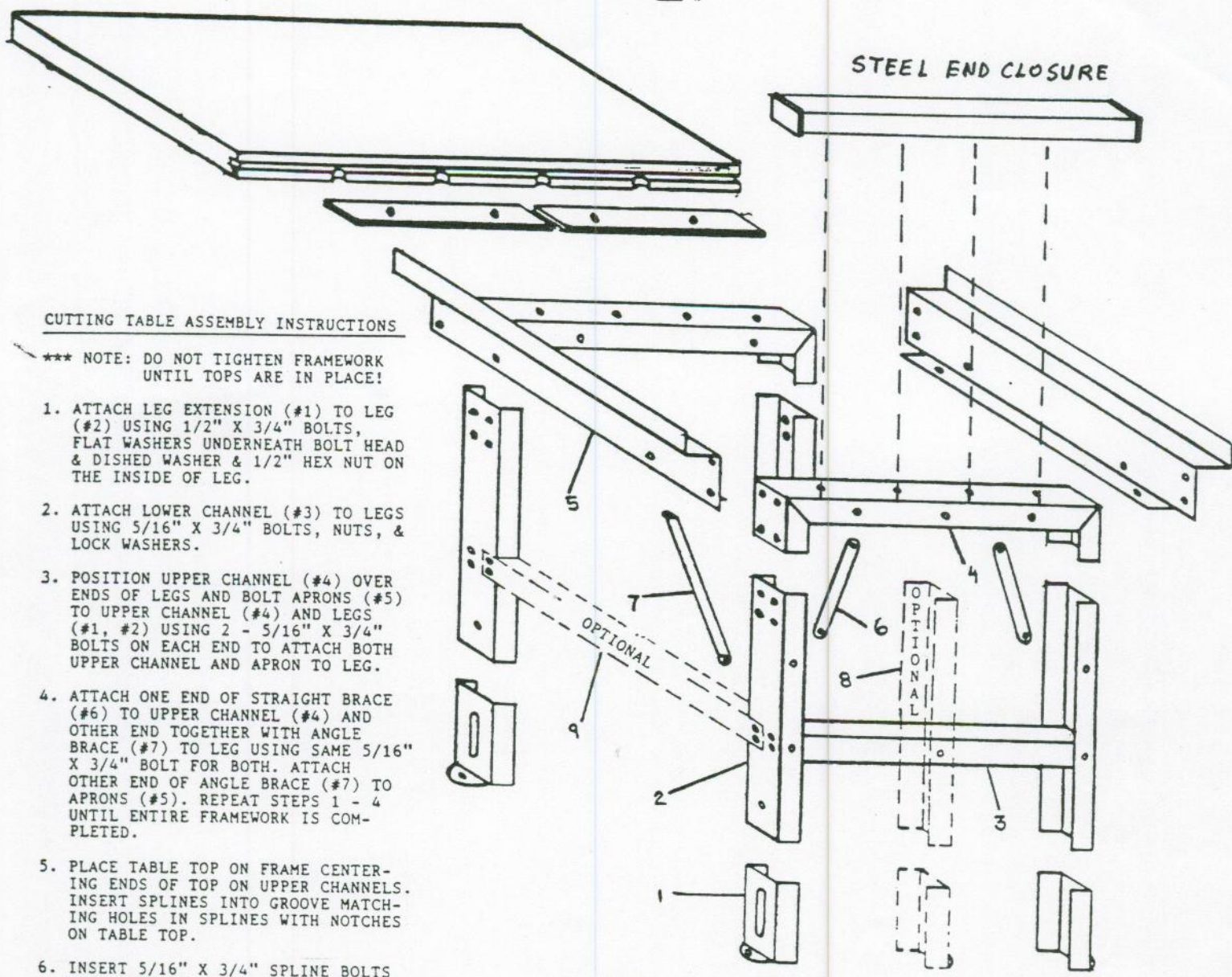


# UNICRAFT Cutting Tables

"We build **QUALITY**"



### CUTTING TABLE ASSEMBLY INSTRUCTIONS

\*\*\* NOTE: DO NOT TIGHTEN FRAMEWORK UNTIL TOPS ARE IN PLACE!

1. ATTACH LEG EXTENSION (#1) TO LEG (#2) USING 1/2" X 3/4" BOLTS, FLAT WASHERS UNDERNEATH BOLT HEAD & DISHED WASHER & 1/2" HEX NUT ON THE INSIDE OF LEG.
2. ATTACH LOWER CHANNEL (#3) TO LEGS USING 5/16" X 3/4" BOLTS, NUTS, & LOCK WASHERS.
3. POSITION UPPER CHANNEL (#4) OVER ENDS OF LEGS AND BOLT APRONS (#5) TO UPPER CHANNEL (#4) AND LEGS (#1, #2) USING 2 - 5/16" X 3/4" BOLTS ON EACH END TO ATTACH BOTH UPPER CHANNEL AND APRON TO LEG.
4. ATTACH ONE END OF STRAIGHT BRACE (#6) TO UPPER CHANNEL (#4) AND OTHER END TOGETHER WITH ANGLE BRACE (#7) TO LEG USING SAME 5/16" X 3/4" BOLT FOR BOTH. ATTACH OTHER END OF ANGLE BRACE (#7) TO APRONS (#5). REPEAT STEPS 1 - 4 UNTIL ENTIRE FRAMEWORK IS COMPLETED.
5. PLACE TABLE TOP ON FRAME CENTERING ENDS OF TOP ON UPPER CHANNELS. INSERT SPLINES INTO GROOVE MATCHING HOLES IN SPLINES WITH NOTCHES ON TABLE TOP.
6. INSERT 5/16" X 3/4" SPLINE BOLTS WITH WASHERS UP THROUGH UPPER CHANNEL AND INTO THREADED SPLINE HOLES AND HAND TIGHTEN.
7. TIGHTEN ALL HARDWARE. (MAKE SURE TABLE IS STRAIGHT AND LEVEL PRIOR TO TIGHTENING HARDWARE).
8. ATTACH APRON TO TABLE TOP USING #10X1 PAN HEAD SCREWS UP THROUGH APRON AND INTO TABLE TOP.

QTY.	HARDWARE REQ.
28	5/16" LOCK WASHERS
28	5/16" HEX NUTS
34	5/16" X 3/4" HEX BOLTS
6	5/16" FLAT WASHERS
2	1/2" FLAT WASHERS
2	1/2" HEX NUTS
2	1/2" X 3/4" HEX BOLTS
2	1/2" DISHED WASHERS
10	#10X1" PAN HEAD SCREWS

PART NO.	NO. REQ.	DESCRIPTION
1	2	C.T. LEG EXTENSION
2	2	C.T. LEGS
3	1	C.T. LOWER CHANNEL
4	1	C.T. UPPER CHANNEL
5	2	C.T. APRONS
6	4	STRAIGHT BRACES
7	4	ANGLE BRACES
8	1	CENTER SUPPORT LEG
9	2	WHIP STOP STRINGER